

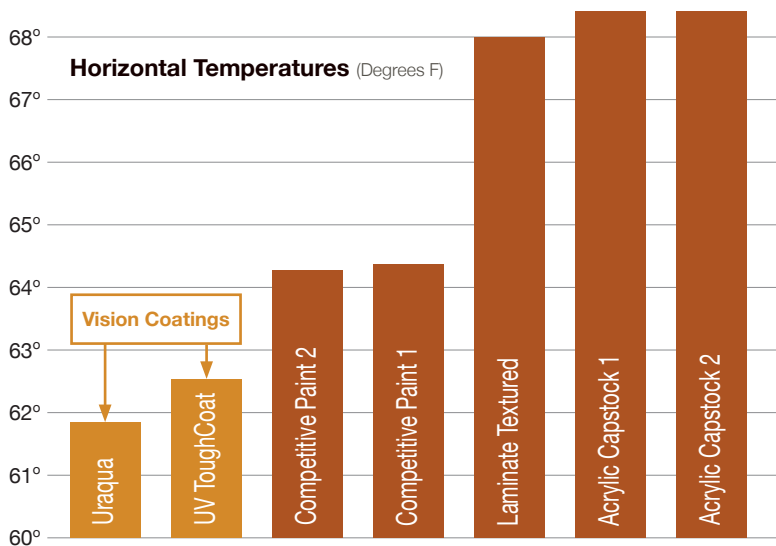
How do our Advanced Vinyl Finishing Processes Stack Up?



Background

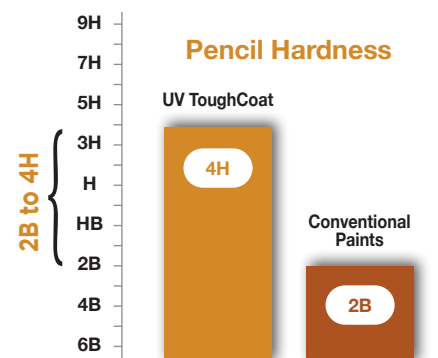
We wanted to know how vinyl finishes in the market compare in terms of heat buildup and coating hardness - critical factors for today's high-demand for dark colours. So we decided to test them ourselves. We started by collecting samples of paints, laminates, and capstock (co-extruded) from top manufacturers. Then we ran an independent study with Dallas Laboratories, a leading testing facility, to see what options perform best. Below is the analysis we received back from the testing.

Lab Results Heat Build-Up, °F (ASTM-D4803)



UV ToughCoat "Toughness"

Using the ASTM D 3363 pencil hardness scale, the UV ToughCoat test results prove the finish is **7 grades harder** than conventional paints. This leads to beautifully finished vinyl with improved durability and superior scratch-resistance.

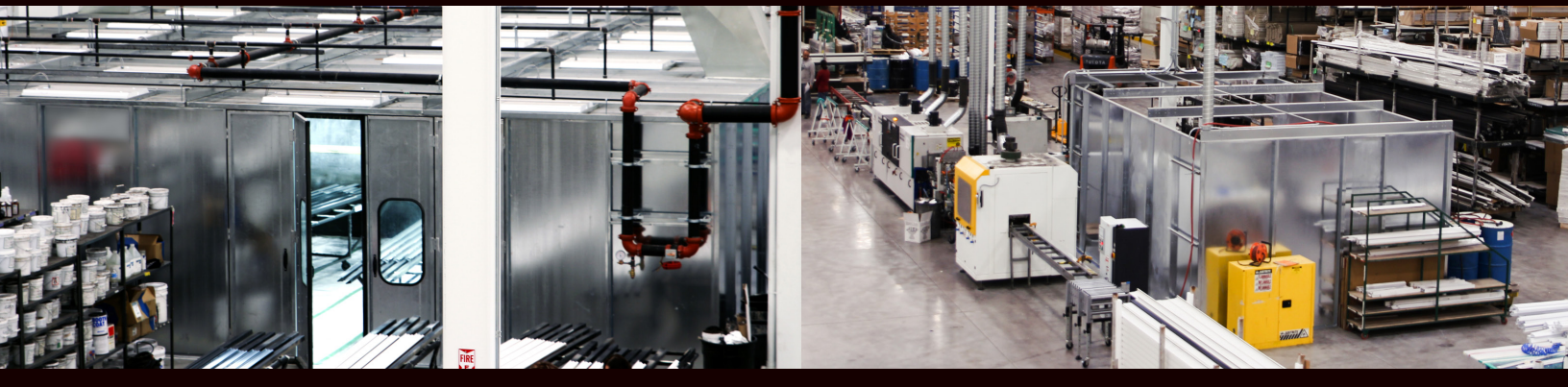


Testing Summary

The Uraqua paint process produced the best overall results with our UV-ToughCoat system coming at a close second. The original Dallas Laboratories report No: 52609-A is available upon request. See the back to learn more about UV-ToughCoat - along with strong HBU performance, this solution offers a harder coating than conventional paint, with better consistency and more flexibility.



A North American Leader in High-End Finishing



The Vision Coatings Story

In late 2018, we opened for business in a new custom-build facility as a Sunview Patio Doors spin-off.

Over the years, our finishing capabilities grew into a world-class operation. The Vision Group realized these services would be valued by a wider range of window and door manufacturers, and possibly others.

Since then, we have rapidly grown and with expanded capacity with a fast-growing list of new clients.

The UV ToughCoat Advantage

As one of the first in North America to utilize this revolutionary technology, we recently installed our second UV ToughCoat production line. These are significant investments, but they help us raise the bar in terms of flexibility, turn-around time, quality, and durability.



Company Highlights

- Part of the Vision Group of Companies
- AAMA 615 certified finishing and coating services to window/door fabricators and others
- Operating in a 50,000 sq. ft. facility, including a 2,000 sq. ft. custom-designed spray booth enclosure
- 2 x UV ToughCoat systems - leading-edge, fully automated coating technologies
- Over 10M linear feet of finished product per year
(capacity now higher with a 2nd UV ToughCoat line)

Key Benefits



- Fully self-contained advanced coating solution
- Significantly harder finishes than conventional paint
- Combination of technology, process, and exclusive materials
- Faster “instant cure” turnaround times
- Clean, dust-free finish with a more durable coating
- No VOCs or Harmful Air Pollutants (HAPs)
- UV-stable through lower heat absorption rates
- Tested to conform to the AAMA 615 standard for superior performing organic coating on plastic profiles